

# Nickel removal from lithium batteries

How can ternary lithium batteries be recycled?

There are many kinds of metals in the leachate of waste ternary lithium batteries, which are challenging to separate and recycle one by one from the complex solutions in an efficient and environmentally friendly manner. Solvent extraction is the most preferred technique for the separation and recovery of metals from complex matrices.

How can a complete recycling method improve the production of lithium batteries?

This process proposes a complete recycling method by effectively recovering Mn, Co, and Ni with solvent extraction, to contribute to the supply of raw materials and to reduce tensions related to mineral resources for the production of lithium batteries.

## 1. Introduction

What metals are recovered from end-of-life lithium-ion batteries?

A series of operations have been developed to separate and recover individual critical metals from the end-of-life lithium-ion batteries (LIB) based on their electrochemical and chemical properties. The black mass from waste LIBs contained Ni, Co, Li, and Mn, as well as contaminants such as Al, Fe, and Cu.

Can a complete solvent extraction approach be used to separate lithium batteries?

4. Conclusions With the increase in electric vehicles, the disposal of spent lithium batteries will be a crucial issue. Solvent extraction is an efficient recovery method and can be generally applied in the industry. Therefore, this study proposed a complete solvent extraction approach to separate the valuable metals in the leachate.

How to extract nickel from raffinate?

Extraction of Nickel The raffinate obtained via stripping reaction with 0.1M  $H_2SO_4$  was used in the Ni extraction experiments. First, the pH was adjusted by adding the amount of NaOH and simultaneously converting the extractant into the corresponding sodium salt.

Can lithium batteries be recycled?

At present, the recycling of waste lithium batteries is mainly based on hydrometallurgical and pyrometallurgical processes [ 4 ]. Among them, hydrometallurgy technology is suitable for recycling metals from spent LIBs due to lower energy consumption, higher product purity, and fewer exhaust gas emissions [ 5 ].

Nickel ( $Ni^{2+}$ ) plays a crucial role in the battery industry, but its high concentration in industrial wastewater poses significant health risks, necessitating an efficient removal process. Selective adsorption presents a promising technology for metal recycling ...

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(LIB) powders. An ammonia media was utilized to selectively leach lithium, nickel, and cobalt from the pretreated spent LIB powders.

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In response to this scenario, electrification has emerged as a viable solution for reducing a portion of GHG emissions [4] this context, the interest in rechargeable lithium-ion batteries (LIBs) has increased due to their high potential to store and supply energy with environmental sustainability [5]. LIBs have become a part of society's daily life thanks to their ...

Leaching metal elements of spent lithium-ion batteries, removing iron(III) and aluminum(III) impurities, choosing pH buffer and optimizing the pH value of the buffer

This paper highlights the leaching of metals and the recovery of Ni as part of a comprehensive recovery scheme. The electrochemical leach successfully dissolved over 97% of these metals into...

Dimethylglyoxime (DMG) was first used to remove nickel as Ni-(C<sub>4</sub>H<sub>8</sub>N<sub>2</sub>O<sub>2</sub>)<sub>2</sub>, and P204 and C272 were used to extract manganese and cobalt ions from the post-nickel removal solution step by step. The ...

2 ???&#0183; A novel phospho-based hydrophobic deep eutectic solvents (HDESs) is proposed to selectively extract valuable metals from waste lithium-ion batteries (LIBs). Under the optimized extraction conditions, the single-stage extraction efficiency of HDES [TOP][Lid] for Co 2+ and Ni 2+ were 98.5% and 83.9%, and HDES [TBP][Lid] for Co 2+ and Ni 2+ were 96.0% and 82.9%, ...

Compared with nickel-cadmium or nickel-hydride batteries, lithium-ion batteries (LIBs) offer many advantages. These include high specific energy density, long service life, high voltage ratings, the absence of a memory effect and low self-discharge rate. 1,2 The manufacture of electric and hybrid vehicles using LIBs is increasing at a rapid pace owing to the ...

Alloy productization of nickel (Ni) and cobalt (Co) in spent lithium-ion batteries (LIBs) is an effective way for their high-value conversion. Herein, we dynamically supplemented divalent manganese (Mn 2+) ions into the LIBs leachate while synergistically adjusting the pH for rapid electrodeposition of Ni-Co alloys on the cathode.

The results showed that the direct recovery efficiencies of lithium, nickel and cobalt from the spent LIBs powders reached 76.19%, 96.23% and 94.57%, respectively. Besides, ammonia could be closed ...

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In this study, we successfully leached valuable metal ions such as Ni, Co, Mn, and Li from spent lithium-ion battery cathode materials. However, the efficient recovery and reuse of these metal ions were crucial for advancing sustainable battery recycling technologies. Future research could explore the following two strategies to achieve this goal:

Solvent extraction is low in time consumption and is easy to industrialize. This paper is focused on the selective recovery of cobalt (Co), nickel (Ni), and manganese (Mn) contained in leachate obtained by digesting a cathodic material from spent lithium batteries with hydrochloric acid.

Common materials that are used in making lithium-ion batteries include lithium, nickel, cobalt, manganese, graphite, iron, copper and aluminium foils, and flammable electrolytes. According to data from the US ...

A novel hydrometallurgical route was developed to recover valuable metals from spent lithium-ion battery (LIB) powders. An ammonia media was utilized to selectively leach lithium, nickel, and cobalt from the pretreated spent LIB ...

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